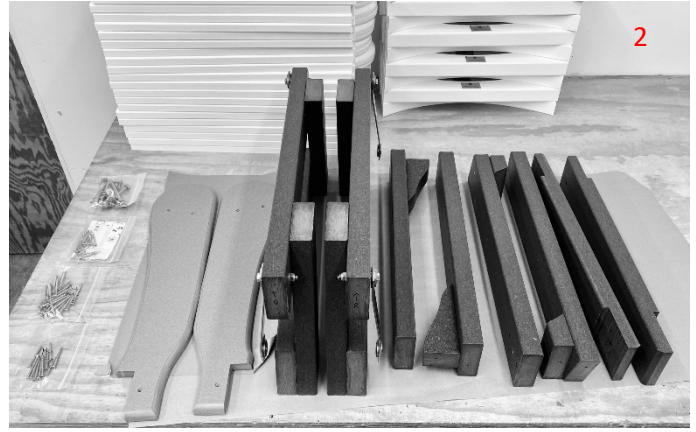


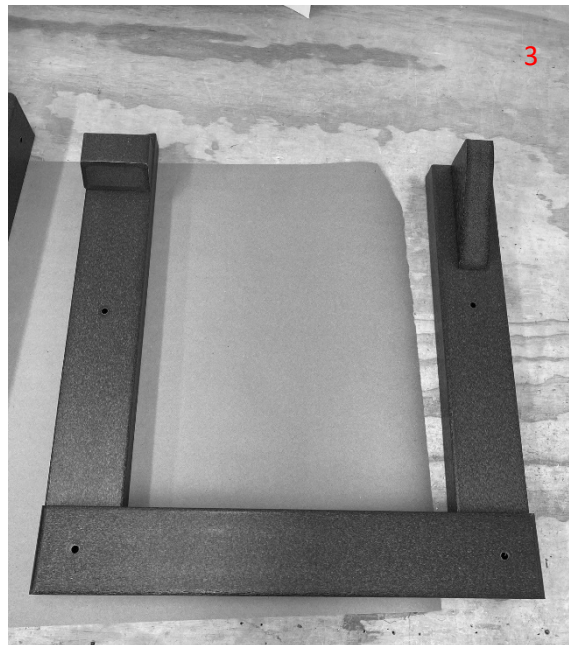


Garden Bench Glider Assembly Instructions

- 1) Unbox all contents and lay out on flat surface.
- 2) Separate base sub-assembly pieces containing a right and left side and (3) shorter 2X4's that will be used as horizontal bracing.
- 3) Unwrap hardware bag containing screws, bolts, nylon lock nuts, washer, and a #2 square drive bit.



- 4) **Seat Frame Assembly:** Install cross brace to corresponding base leg assembly halves using (4) 2-1/2" long screws. Line up arrows and any numbers or letters.



- 5) **Seat to Frame Assembly:** Lay out the seat assembly and insert (4) bolts from your hardware bag in the holes (Photo #4 & #5)



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- 6) Line up the bolts you have installed in the frame with the matching holes in the side of the bench seat (See photo #6)



- 7) Once all bolts have been inserted through both frame and seat holes, thread on the (4) ½” nuts to the end of each bolt. Tighten the (4) nuts using a ½” socket/ratchet and ½” wrench.
- 8) Prepare the Back Slat sub assembly by inserting (4) 2-1/2” screws in the upper thicker piece containing our company logo tag, and (2) 1-5/8” screws in the lower, ¾ inch piece at the bottom of the back slats. (Photo #8)





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9) Carefully align each Right and Left arm, by first installing (3) 2-1/2" screws into each arm and slightly protruding the top of each screw 1/8" out the underside of each arm.

10) Use care in tightening up the arm screws so that the bit does not slip and gouge the arm surface.



11) Install the front (2) seat slats using 1 5/8" screws (photo #10)





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- 12) Bottom frame/base assembly: Lay out pieces from box #2 as shown in the photo below before you begin. Using your 2 ½" screws, match up the corresponding numbers and letters on each of the pieces.



- 13) Attaching glider pivot base to seat frame: Place the frame you just assembled under the seat/back frame of bench. Make sure the angled cut portions of the frame are in the front and the horizontal brace is in the rear. (See photo below)



- 14) Installing the glider pivot links:
15) Place (1) flat washer on each bolt (X4) and insert bolt from outside to inside, on the outer most surface of the seat legs, through the pre-bored holes.
16) Place another flat washer on the bolt, before aligning and inserting the bolt through the glider pivot link.



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17) Lastly install a lock nut on each bolt and tighten with appropriate hand tools. Note: there is no washer under the nut. This is important. See the drawing image on paper enclosed for clarification if needed.



18) Relax and enjoy your new glider crafted with excellence by the team here at Built-To-Last.

19) Thank you for your business!



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